

HUSKY®

BEVERAGE CLOSURE MATRIX



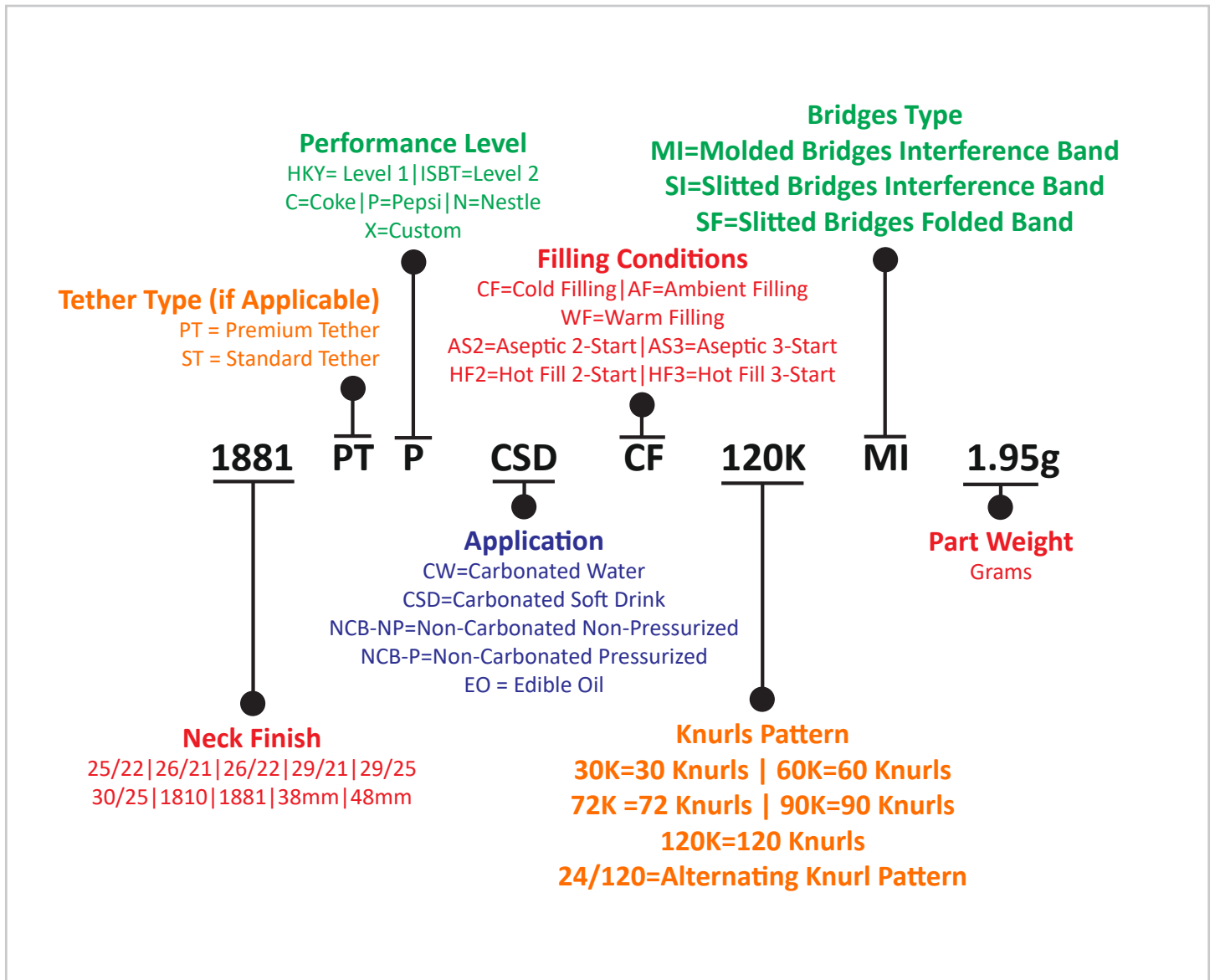
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Beverage Closure Matrix 05. 2020

PURPOSE

The purpose of this leaflet is to provide a current overview of Husky's beverage closure matrix portfolio. Note that this matrix is constantly evolving and is current as of this writing (May 2020). Contact your local Husky Solutioning Lead or Matrix Closure Product Manager for additional performance specifications related to any of the closures identified herein.

SELECT YOUR APPLICATION

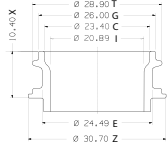



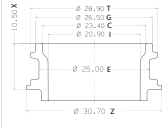





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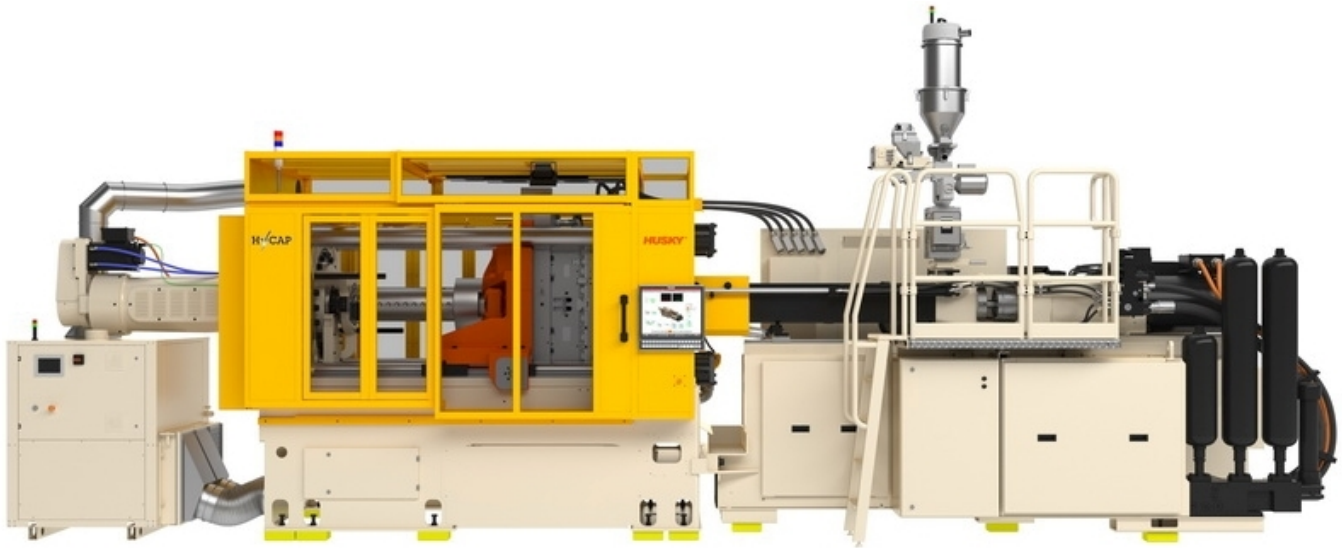
Nominal Diameter	Neck Finish	Est. Neck Finish Weight	Water Closures	CSD Closures	Sensitive Closures
25 mm (25/22)		1.00 g GME30.39	 25/22 HKY NCB-P AF 30K MI 0.70 g		
Snap-On 21 (26/21)		1.28 g	 Snap-On 21 1.20 g **NEW**		
26 mm (26/22)		1.78 g GME30.28	 26/22 HKY NCB-NP AF 72K SF 1.08 g	 26/22 P CSD CF 72K SF 1.65 g	
			2.30 g (SL@29 mm) GME30.37	 26/22 P CSD CF 72K MI 1.65 g	 26/22 ST HKY CSD CF 72K MI 1.65 g
		2.43 g (SL@31 mm) GME30.37		 26/22 PT HKY CSD CF 72K MI 1.70 g	
28 mm (1881)		3.81 g GME32.04	 1881 HKY NCB-P AF 120K MI 1.35 g		
				 1881 HKY/P CSD CF 120K MI 1.95 g	
				 1881 HKY/P CSD CF 120K MI 2.15 g	

Nominal Diameter	Neck Finish	Est. Neck Finish Weight	Water Closures	CSD Closures	Sensitive Closures
28 mm (1881)		3.81 g GME32.04		 1881 C CSD CF 120K MI 2.20 g	
				 1881 C CSD CF 24/120K MI 2.20 g	
				 1881 HKY/P CSD CF 120K - HIGH MI 2.40 g	
				 1881 PT P CSD CF 120K MI 1.95 g (5m SL)	
				 1881 PT P CSD CF 120K MI 1.95 g (Lg SL)	
28mm (1810)		5.10 g GME32.03		 1810 HKY/P CSD CF 120K MI 2.50 g	
Snap-On 25 (29/25)		1.35 g	 Snap-On 25 1.30 g **NEW**		
29 mm (29/25)		2.41 g GME30.26		 29/25 P NCB-P AF 72K MI 1.15 g	
				 29/25 ST HKY NCB-P AF 72K MI 1.30 g **NEW**	
				 29/25 PT HKY NCB-P AF 72K MI 1.25 g **NEW**	
				 29/25 P NCB-P AF 72K R1.5/3 HIGH MI 1.35 g	
				 29/25 N NCB-P AF 72K XT MI 1.70 g	
				 29/25 PT N NCB-P AF 72K XT MI 1.80 g **NEW**	

Nominal Diameter	Neck Finish	Est. Neck Finish Weight	Water Closures	CSD Closures	Sensitive Closures
30mm (30/25)		3.65 g GME30.21	<p>90 Knurl 72 Knurl</p> <p>30/25 HKY/ISBT NCB-P AF 90K/72K MI 1.75 g</p>		
			<p>30/25 HKY NCB-NP AF 90K MI 1.52 g **NEW**</p>		
32 mm		3.30 g GME30.36			<p>32 mm HKY NCB-NP AS2 120K MI 1.75 g</p>
					<p>32 mm P NCB-NP AS2 120K MI 2.35 g</p>
38 mm		4.34 g GME30.25			<p>120 Knurl 90 Knurl</p> <p>38 mm HKY NCB-NP AS3 120K/90K MI 2.80 g</p>
				4.81 g GME30.29	
48 mm		9.17 g	<p>48 mm HKY NCB-NP AF 120K MI 4.60 g</p>		

Nominal Diameter	Neck Finish	Est. Neck Finish Weight	Edible Oil	
29/21		2.55 g	 <p>29/21 HKY EO 2 Piece Spout w/ Screw Cap 2.40 g</p>	 <p>29/21 HKY EO 2 Piece Lid with Screw Cap 1.00 g / 1.10 g</p>
	Refer to 2.55 g NF above and 2.83 g NF below	2.55 g or 2.83 g	 <p>29/21 HKY EO 1 Piece Snap Cap 3.60 g</p>	
		2.83 g GME 30.33	 <p>29/21 HKY EO 1 Piece Tear off Band 1.60 g</p>	
38 mm	Varies - Contact your Solutioning Lead for your Application Needs		 <p>38 mm EO Non-Stackable Handle 5.60 g</p>	
48 mm			 <p>48 mm EO Non-Stackable Handle 6.50 g</p>	

TECHNOLOGY SOLUTION



HyCAP™4 is the industry's only fully integrated beverage closure system designed and built to work together for increased productivity, energy efficiency and ease of use.



Increased Productivity

Technologies to prevent resin contamination AND quickly resolve plugged cavities, maintains high levels of productivity.



Energy Efficiency

Technologies to harvest, reduce, and repurpose energy to provide up to 40% savings without sacrificing cycle performance.



Ease of Use

Built-in mold intelligence simplifies user operation, improves repeatability, and increases overall part quality.

Tonnage	Injection Unit (Throughput)		
	RS50 (125 kg/h)	RS60 (175 kg/h)	RS70 (225 kg/h)
225T	•	•	
300T	•	•	•
400T		•	•
500T			•

Cavitation	Tonnage			
	225T	300T	400T	500T
24 cav SP	•			
24 cav LP	•	•		
32 cav SP	•	•		
32 cav LP	•	•	•	
48 cav SP	•	•	•	
48 cav LP		•	•	
64 cav SP		•	•	•
64 cav LP			•	•
72 cav SP		•	•	•
72 cav LP				•
96 cav SP		•	•	•

GLOBAL CONTACTS



Solutioning Contacts

Americas

Mr. James Rodrigues
jrodrigues@husky.ca
+416 420 7874

EMEA

Mr. Jean-Michel Cunche
jmcunche@husky.ca
+352 621 269 437

ASIA

Mr. Dave Gu
dagu@husky.ca
+86 136 119 84531

Husky Injection Molding Systems
www.husky.co

Head Office Canada • Tel. (905) 951 5000 • Fax (905) 951 5384
Asia Pacific China • Tel. (86) 21 2033 1000 • Fax (86) 21 5048 4900
Europe Luxembourg • Tel. (352) 52 11 51 • Fax (352) 52 60 10

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